

Work Order ID 58629

May 12, 2010 1:13:46 PM



Page 1

Item ID: D3876-3	Accept		Setup Start	
Revision ID:			Stop	
Item Name: Protector - Fwd Wall				
Start Date: 12/05/2010	Start Qty: 4.00		Cust Item ID:	
Required Date: 18/05/2010	Req'd Qty: 4.00		Customer:	
Reference:				

Approvals:	Process Plan:	Date: 10-5-12	Tooling:	Date:	Run Start	
	QC:	Date:	SPC (Y/N):	Date:	Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
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100	FLOW WATER JET	0.00							
	Waterjet								
	FLOW CNC Waterjet								
	Memo	0.00							
	1-Cut as per Dwg D3876 □ Dwg Rev: A □ Prog Rev: A □ 2- Deburr if necessary								

Deburr = 7 m. 10/05/21 (4X)

10-5-20

(4)

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
	QC								
	Quality Control								
	Memo	0.00							

10-5-20

120	QC8- Inspect parts - second check	0.00							
	QC								
	Quality Control								
	Memo	0.00							

8 10/05/20

(4X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Item ID: D3876-3

Accept



Setup Start



Revision ID:

Item Name: Protector - Fwd Wall

Stop



Start Date: 12/05/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 18/05/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

PPP 58710

0.00

Packaging

11/10/25 (4)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/25 (4)
BS-10-5-25 (4)

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Picklist Print

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Work Order ID: 58629



Parent Item: D3876-3



Parent Item Name: Protector - Fwd Wall



Start Date: 12/05/2010

Required Date: 18/05/2010

Comments: IPP Rev:A 09-01-14 new issue DD verified by:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
F60029  lexan grey		Purchased	No				sf	0.0000	3.86	16,  1810-5-20		

114032

④

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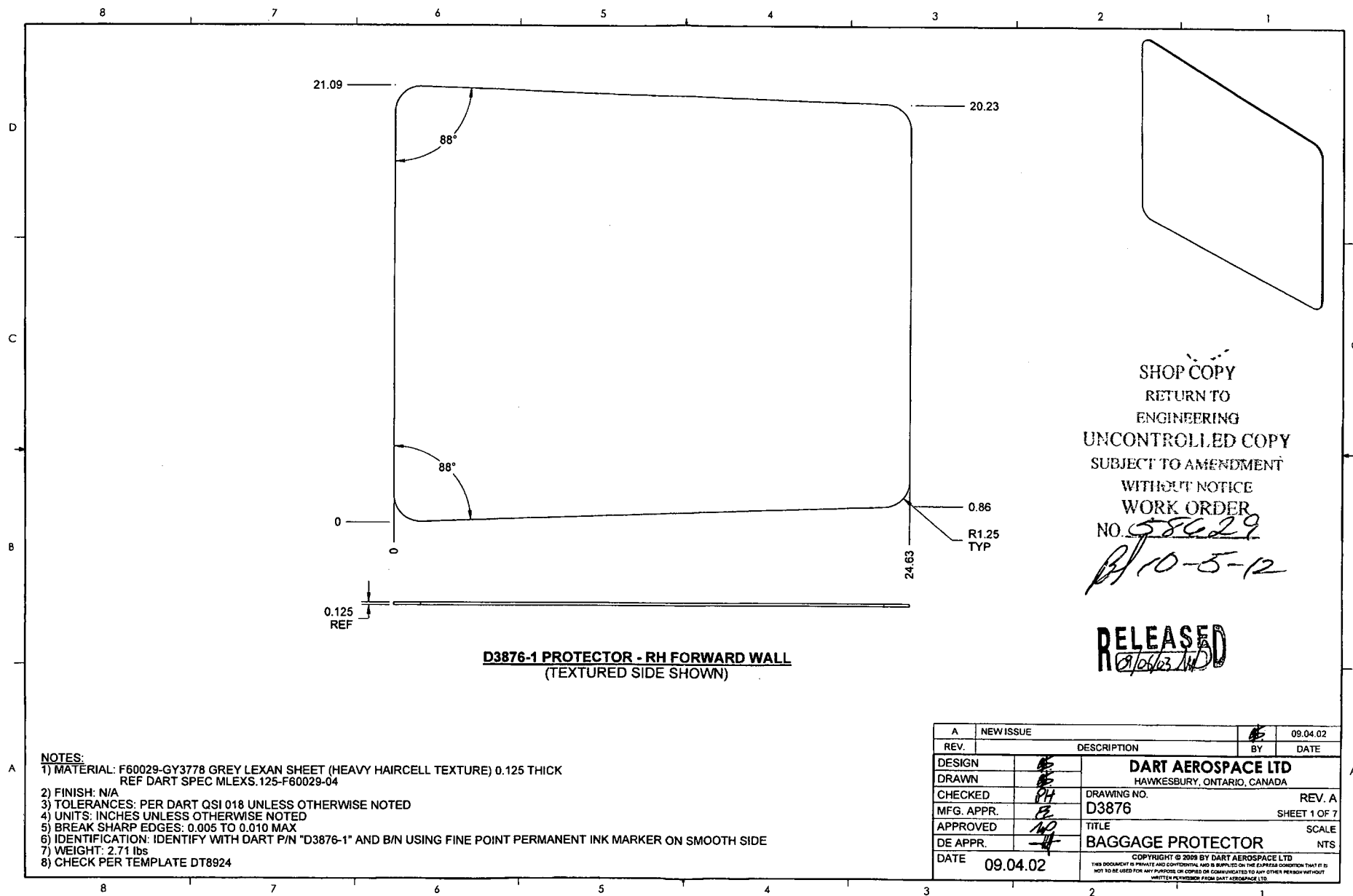
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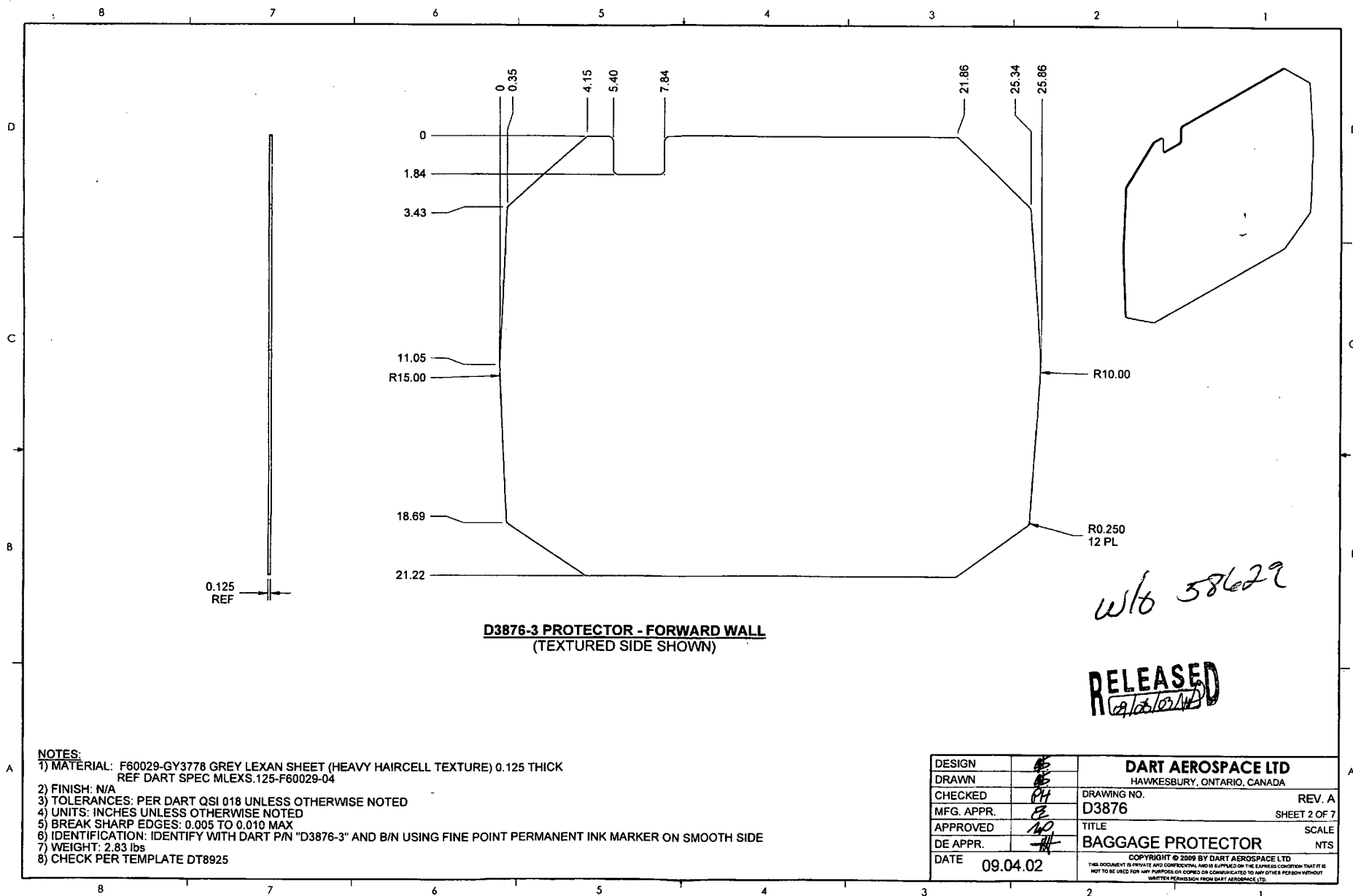
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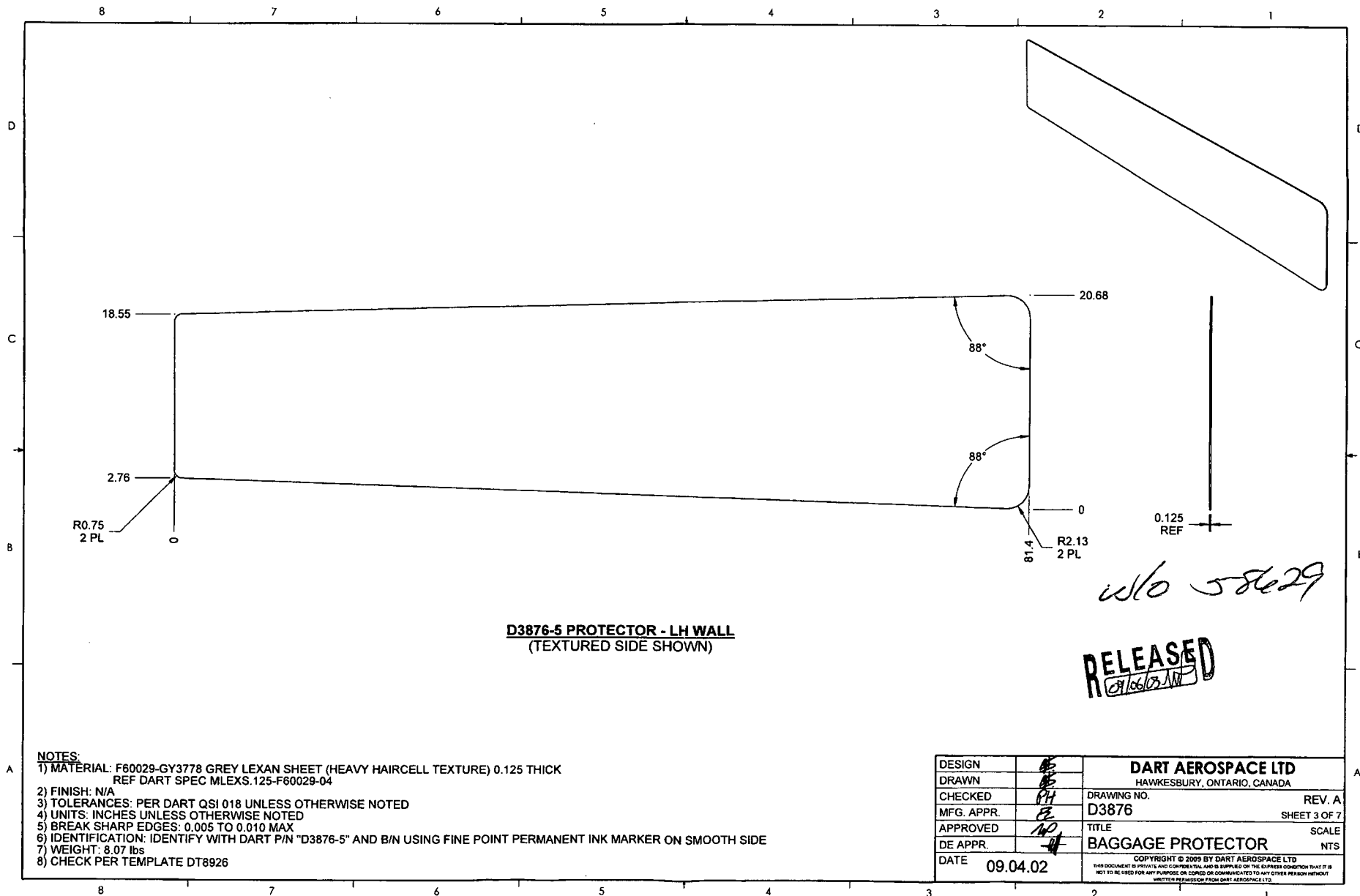
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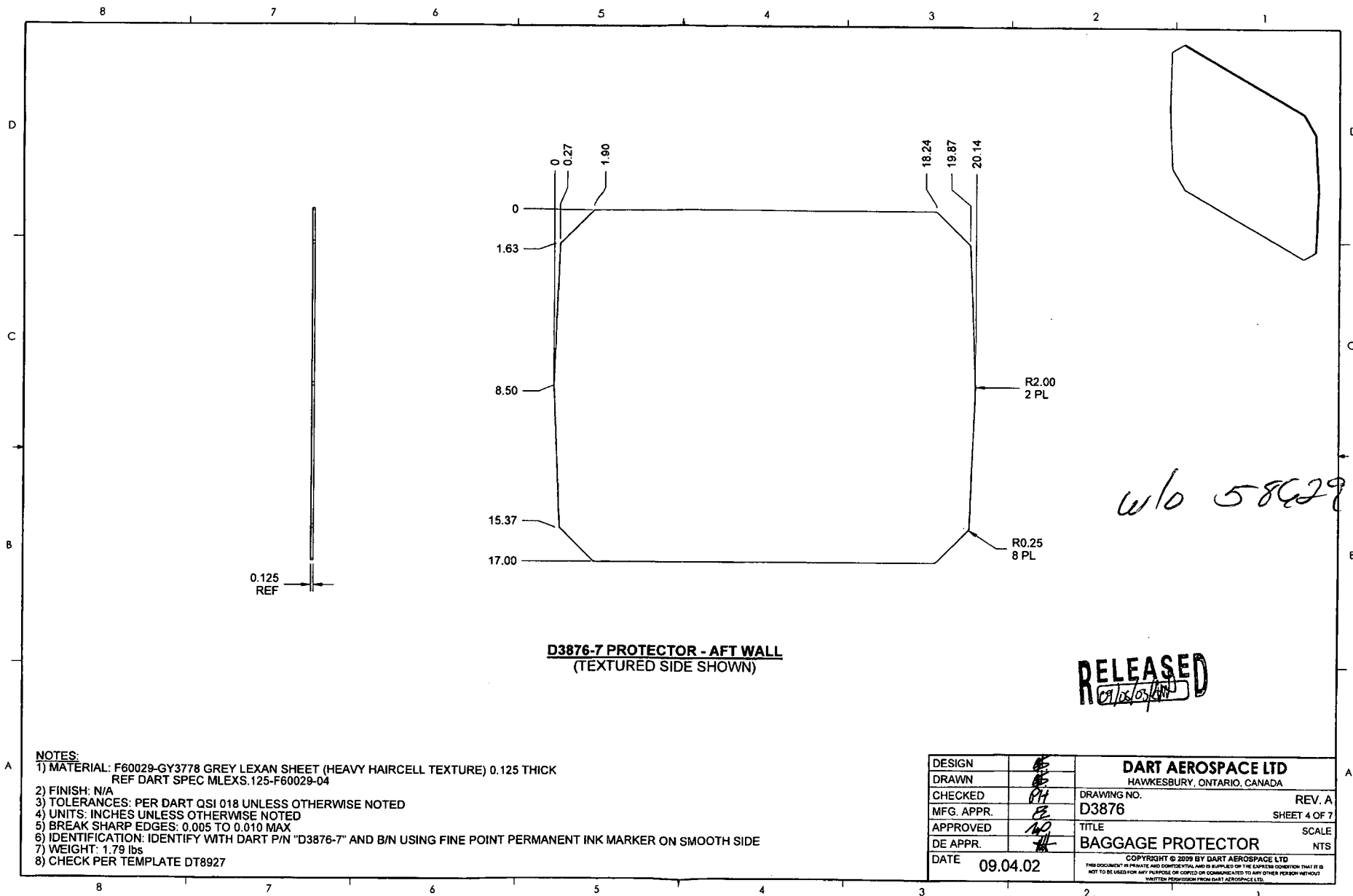
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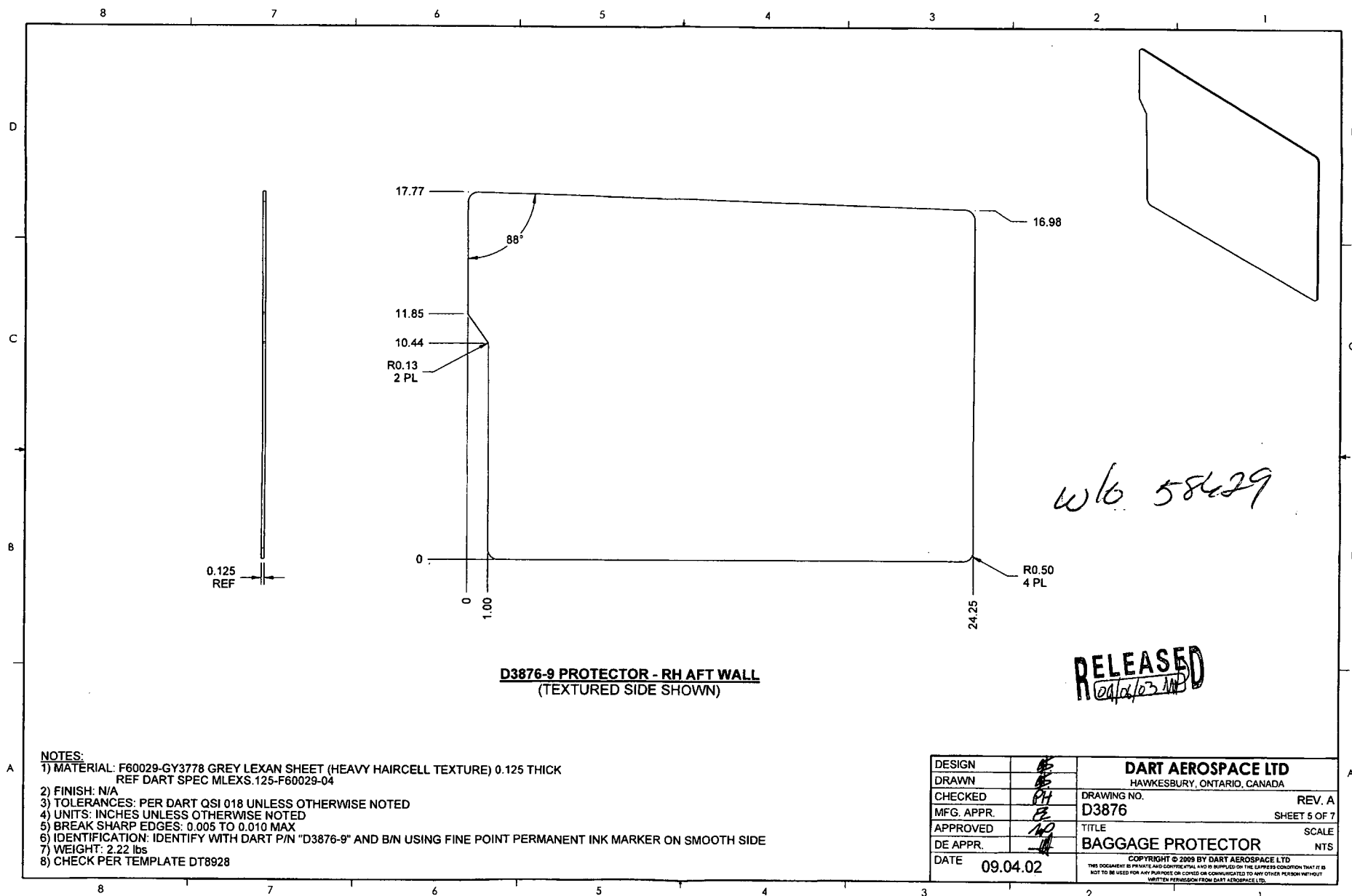
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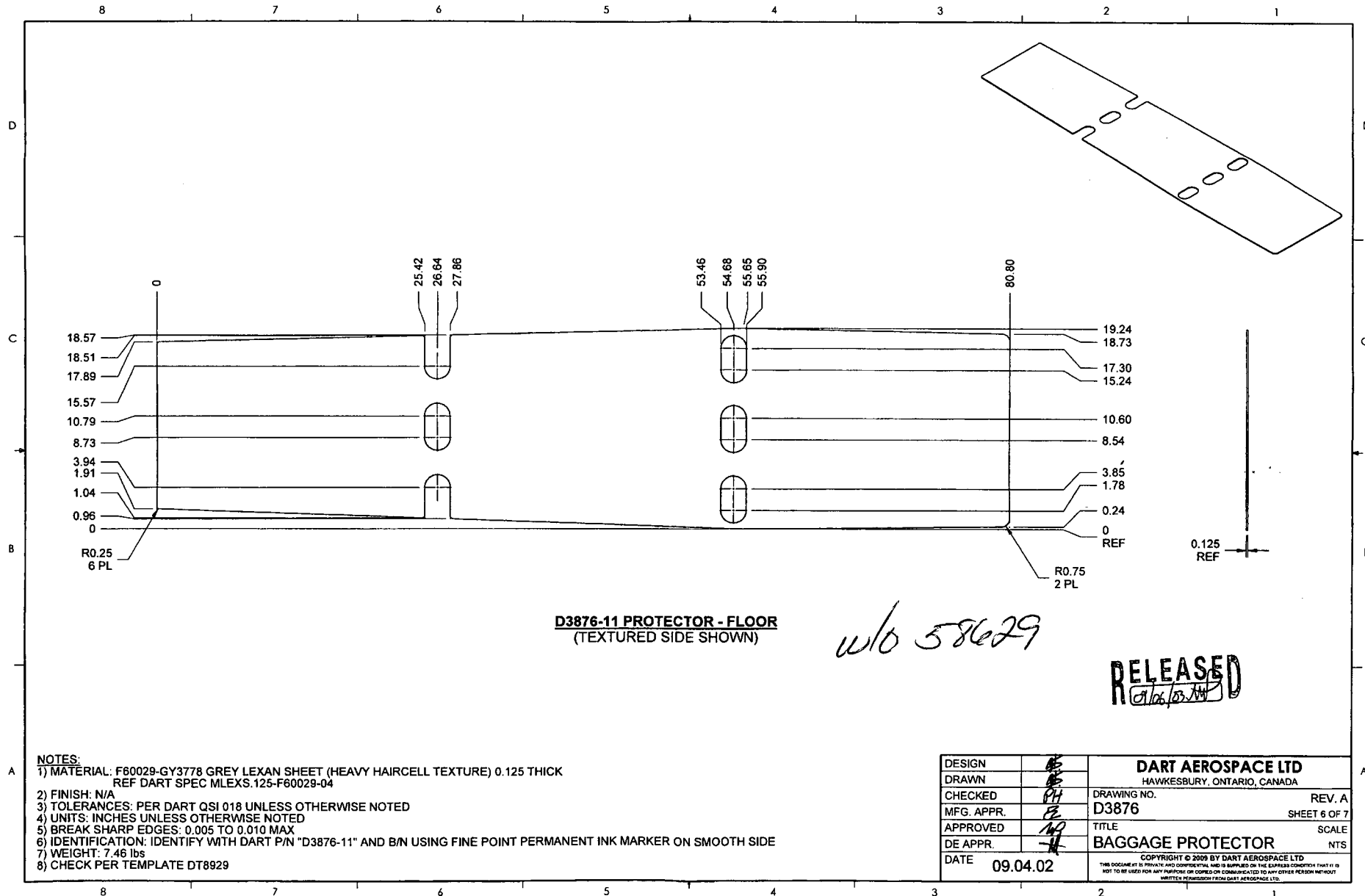
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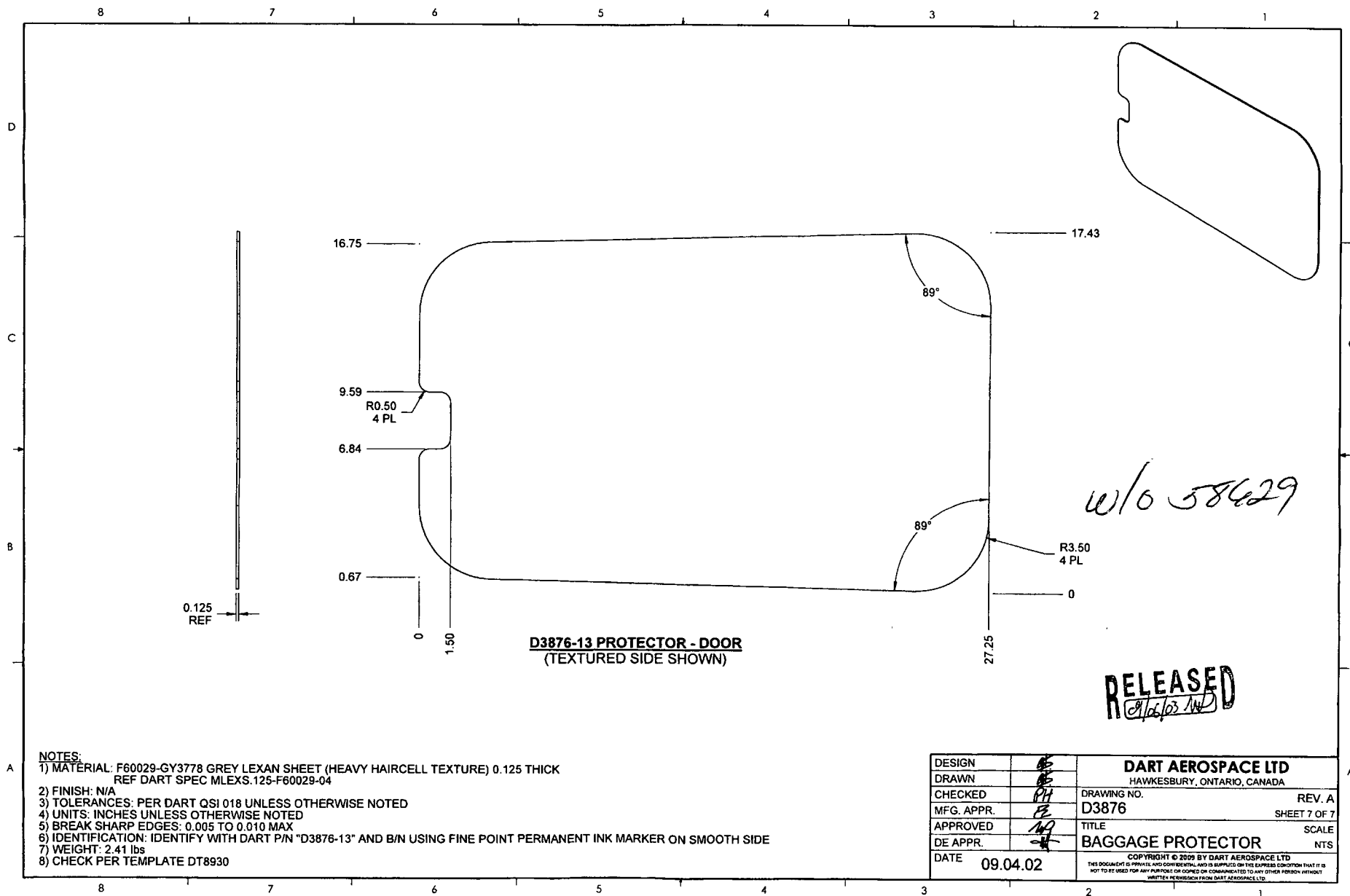
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